



TIMME STAPELAUTOMATEN GMBH

# Automatic stacker

## SM 100-LuRi

Technical Data

Model	SM 100-LuRi	
Workpiece measurements:		
min. support length	(mm)	400 **●
max. support length	(mm) Standard	approx. 6300 ***
min. width	(mm)	approx. 20
max. width	(mm)	approx. 250 *
max. width	(mm) Special design	500
min. height	(mm)	approx. 6 ○
max. height	(mm)	approx. 150
Max. weight of workpieces		
2 side frames	(kg)	16
3 side frames	(kg)	24
4 side frames	(kg)	32
Stacking width	(mm)	up to 800 / up to 1200 *
Max. weight/stack		
2 side frames	(kg)	80
3 side frames	(kg)	100
4 side frames	(kg)	120
Stacking start	(mm)	180
Max. stacking height above ground	(mm)	1750 *
Spline stroke/minute		35
Spline measurements		e.g. 12 x 12 *
Electricity requirements for basic machine		
2 side frames	(kW)	2.0
for each supplementary side frame	(kW)	0.5
Available with or without air grap		

\*\*\* longer design possible

\*\* according to feed transfer

\* special dimensions possible

● SM 100-LuRi = 300

○ only for light workpieces

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