



TIMME STAPELAUTOMATEN GMBH

Automatic stacker

SM 100

Technical Data

Model	SM 100	
Workpiece measurements:		
min. support length	(mm)	400 **●
max. support length	(mm) Standard	approx. 6300 ***
min. width	(mm)	approx. 20
max. width	(mm)	approx. 250 *
max. width	(mm) Special design	500
min. height	(mm)	approx. 6 ○
max. height	(mm)	approx. 150
Max. weight of workpieces		
2 side frames	(kg)	16
3 side frames	(kg)	24
4 side frames	(kg)	32
Stacking width	(mm)	up to 800 / up to 1200 *
Max. weight/stack		
2 side frames	(kg)	80
3 side frames	(kg)	100
4 side frames	(kg)	120
Stacking start	(mm)	180
Max. stacking height above ground	(mm)	1750 *
Spline stroke/minute		
simultaneous transfer of 2 splines		20
simultaneous transfer of 3 splines		30
Spline measurements		
		e.g. 12 x 12 *
Electricity requirements for basic machine		
2 side frames	(kW)	2.0
for each supplementary side frame	(kW)	0.5
Air requirements for basic machine		
2 side frames (suction capacity)	(m ³ /h)	12
für each supplementary side frame	(m ³ /h)	6
Available with or without air grap		

*** longer design possible

** according to feed transfer

* special dimensions possible

● SM 100 = 300

○ only for light workpieces

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