



TIMME STAPELAUTOMATEN GMBH

# Automatic stacker SM 200

Technical Data

Model	SM 200	
<b>Workpiece measurements:</b>		
min. support length	(mm)	700 **●
max. support length	(mm) Standard	approx. 6300 ***
min. width	(mm)	approx. 20
max. width	(mm)	approx. 250 *
max. width	(mm) Special design	500
min. height	(mm)	approx. 6 ○
max. height	(mm)	approx. 150
<b>Max. weight of workpieces</b>		
2 side frames	(kg)	80
3 side frames	(kg)	120
4 side frames	(kg)	160
Stacking width	(mm)	up to 1200 / up to 1500 *
<b>Max. weight/stack</b>		
2 side frames	(kg)	300
3 side frames	(kg)	400
4 side frames	(kg)	500
Stacking start	(mm)	200
Max. stacking height above ground	(mm)	1500 *
<b>Spline stroke/minute</b>		
simultaneous transfer of 2 pieces		18
simultaneous transfer of 3 pieces		30
		35
Spline measurements		e.g. 15 x 15 *
<b>Electricity requirements for basic machine</b>		
2 side frames	(kW)	3.5
for each supplementary side frame	(kW)	1.0
<b>Air requirements for basic machine</b>		
2 side frames (suction capacity)	(m <sup>3</sup> /h)	12
für each supplementary side frame	(m <sup>3</sup> /h)	6
Available with or without air grap		

\*\*\* longer design possible

\*\* according to feed transfer

\* special dimensions possible

● SM 200 = 560

○ only for light workpieces

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