



TIMME STAPELAUTOMATEN GMBH

# Automatic stacker SM 600 F

Technical Data

Model	SM 600 F		
Workpiece measurements:			
min. support length	(mm)	700	**●
max. support length	(mm) Standard	6300	***
min. width	(mm)	20	
max. width	(mm)	250	*
max. width	(mm) Special design	1200	
min. height	(mm)	6	○
max. height	(mm)	150	
Max. weight of workpieces			
2 side frames	(kg)	80	50
3 side frames	(kg)	120	80
4 side frames	(kg)	160	110
Stacking width	(mm)	up to 1200	
Max. weight/stack			
2 side frames	(kg)	200	250
3 side frames	(kg)	300	350
4 side frames	(kg)	400	450
Stacking start	(mm)	250	350
Max. stacking height above ground	(mm)	1450 *	
Spline stroke/minute	2.5 - 6 strokes/min.		
Electricity requirements for basic machine			
2 side frames	(kW)	3.5	
for each supplementary side frame	(kW)	1.5	
Air requirements for basic machine			
2 side frames (suction capacity)	(m <sup>3</sup> /h)	3.0	
für each supplementary side frame	(m <sup>3</sup> /h)	1.5	

\*\*\* longer design possible  
\*\* according to feed transfer  
\* special dimensions possible

● SM 600 F = 550  
○ only for light workpieces  
+ with stronger drive

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