



TIMME STAPELAUTOMATEN GMBH

Automatic stacker SM 600 V

Technical Data

Model	SM 600 V		
Workpiece measurements:			
min. support length	(mm)	700	**●
max. support length	(mm) Standard	6300	***
min. width	(mm)	20	
max. width	(mm)	250	*
max. width	(mm) Special design	1200	
min. height	(mm)	6	○
max. height	(mm)	150	
Max. weight of workpieces			
2 side frames	(kg)	80	50
3 side frames	(kg)	120	80
4 side frames	(kg)	160	110
Stacking width	(mm)	up to 1200	
Max. weight/stack			
2 side frames	(kg)	200	250
3 side frames	(kg)	300	350
4 side frames	(kg)	400	450
Stacking start	(mm)	250	350
Max. stacking height above ground	(mm)	1450 *	
Spline stroke/minute	2,5 - 6 strokes/min.		
Electricity requirements for basic machine			
2 side frames	(kW)	3,5	
for each supplementary side frame	(kW)	1,5	
Air requirements for basic machine			
2 side frames (suction capacity)	(m ³ /h)	3,0	
für each supplementary side frame	(m ³ /h)	1,5	

*** longer design possible
** according to feed transfer
* special dimensions possible

● SM 600 V = 550
○ only for light workpieces
+ with stronger drive

Timme Stapelautomaten GmbH
Gewerbegebiet Mittenwalde / Telz
Am Kanal, Gebäude 13
D-15749 Mittenwalde / Mark

Phone: +49 (0) 33764 - 6 07 15F
Fax: +49 (0) 33764 - 6 29 00
e-mail: info@timme-gmbh.de
web: www.timme-gmbh.de